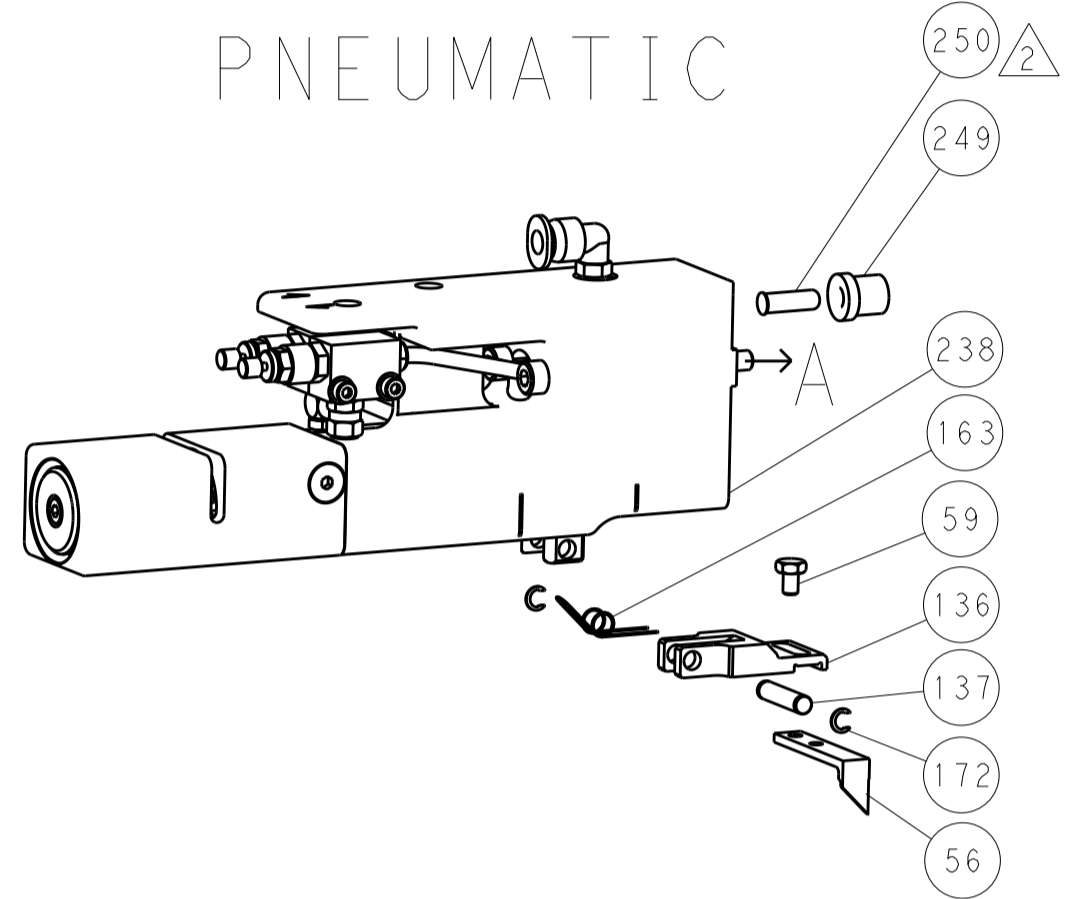


LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

FEED TYPE MECHANICAL



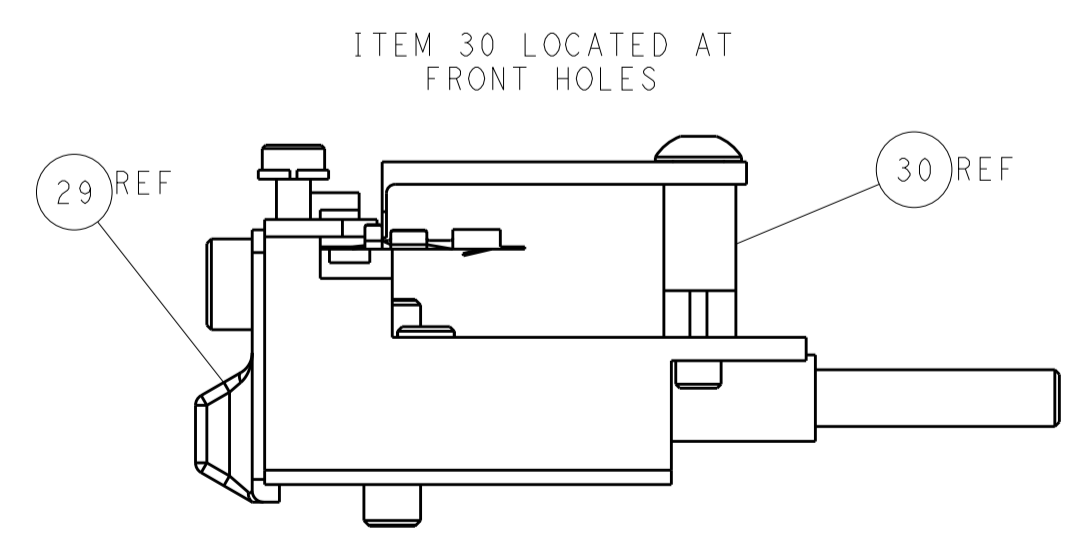
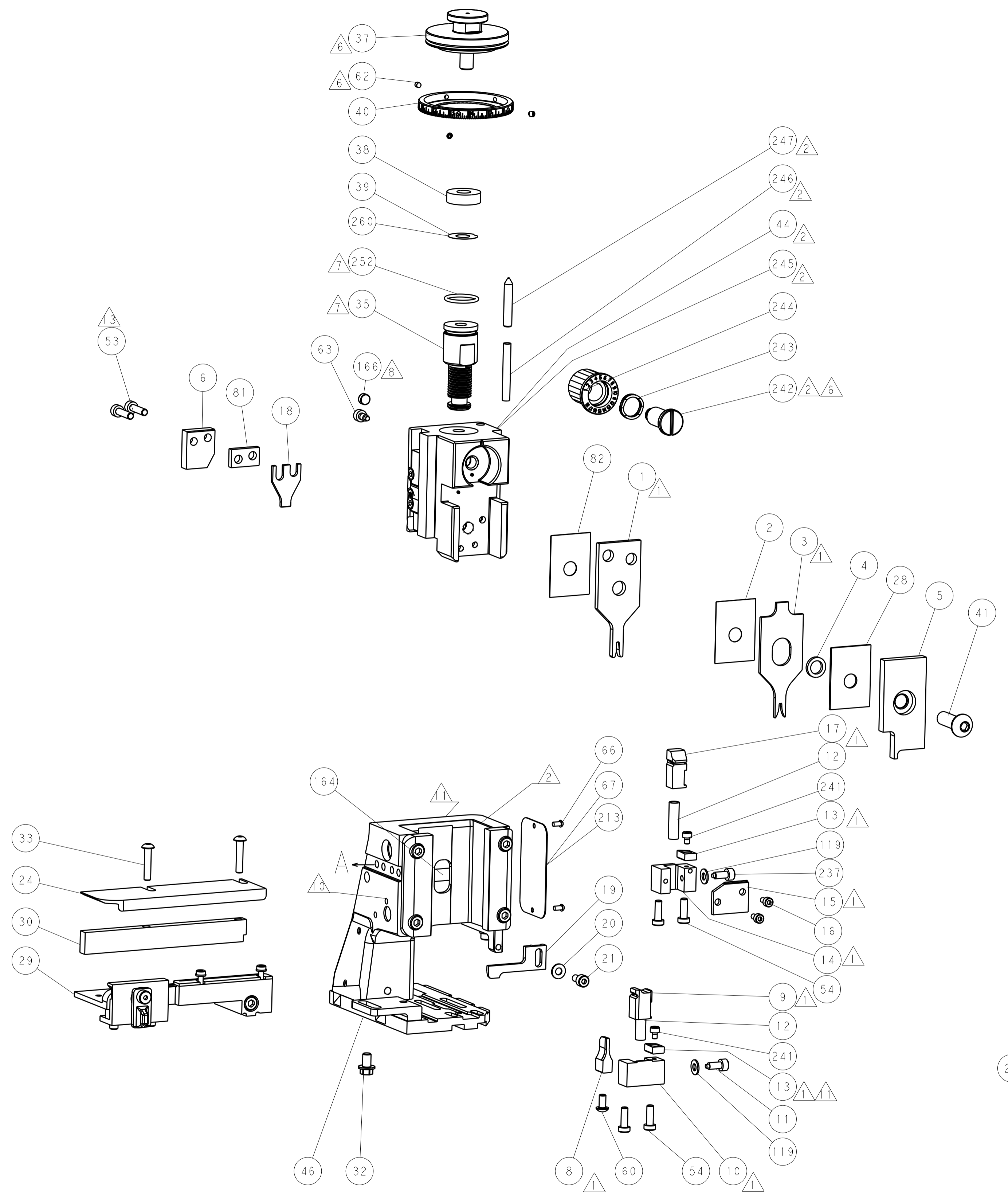
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS

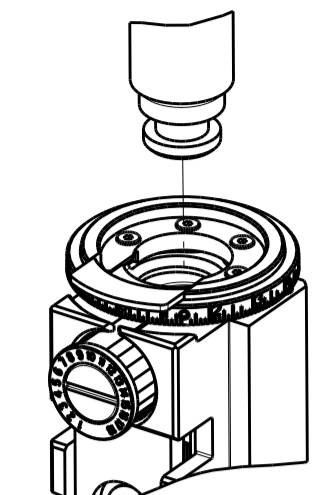


ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 3 PLC ±0.13 4 PLC ±0.013 ANGLES ±.0001		DWN R. HUANG 21NOV2013 CHK L. ZHANG 21NOV2013 APVD H. GUO 21NOV2013		NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO. RESTRICTED TO A1 00779 C=2266150	
MATERIAL		FINISH		WEIGHT		SCALE 1:2 SHEET 2 OF 4 REV A1	

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APPLICATOR STYLE CONVERSION CHART. Table with columns: CONVERT TO, PART NUMBERS REQUIRED. Rows include PNEUMATIC FEED, SERVO LATCH PLATE, SMART APPLICATOR, MECHANICAL FEED, and SERVO LATCH PLATE.



APPLICATOR DATA. Table with columns: CRIMP SIZE TYPE, WIRE SIZE, INSUL. SIZE.

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION. Table with columns: WIRE STRIP LENGTH, INSULATION DIAMETER RANGE, TERMINAL APPLICATION SPECIFICATION, TERMINALS APPLIED.

WIRE CRIMP HEIGHT CRIMP HEIGHT REFERENCE SETTING. Table with columns: WIRE SIZE, CRIMP HEIGHT mm [INCH], CRIMP HEIGHT REFERENCE SETTING.



- RECOMMENDED SPARE PARTS
GREASE BEARING SURFACES LIGHTLY
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY...

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with columns: -77 -27 -25 -22 -21 PART NO, DESCRIPTION, ITEM NO. Rows include FINE ADJUST HEAD ASM, PUSH ROD, BUSHING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

REVISIONS. Table with columns: F, LTR, DESCRIPTION, DATE, DWN, APVD.

Main parts list table with columns: F, LTR, DESCRIPTION, DATE, DWN, APVD. Includes items like SPRING, COMPRESSION; CAM, SNAIL, INSULATION ADJUSTMENT; WASHER, WAVE SPRING, CREST-TO-CREST; etc.

Dimensions, Tolerances, Material, Finish, Weight, Customer Accessible Production Drawing. Includes drawing number 00779 and revision A1.

REVISONS		DATE	OWN	APVD
LOC	DIST			
A	66			
P	LTN	DESCRIPTION		
-	-	SEE SHEET 1	-	-

FEED TYPE MECHANICAL



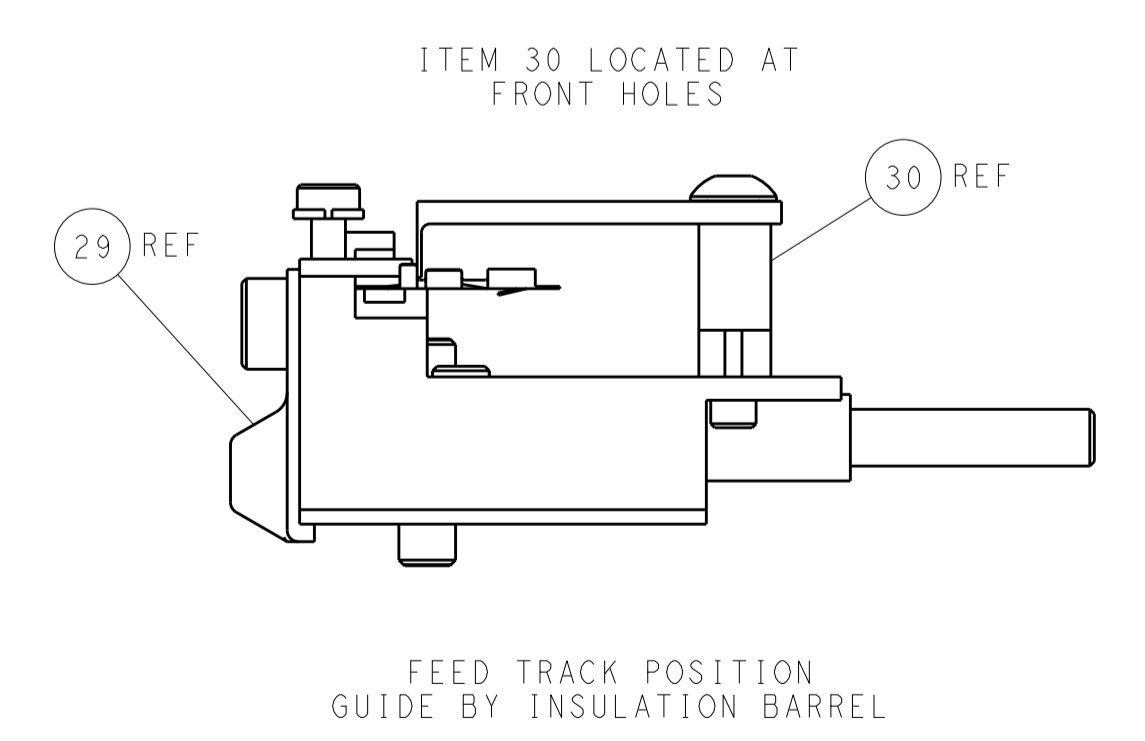
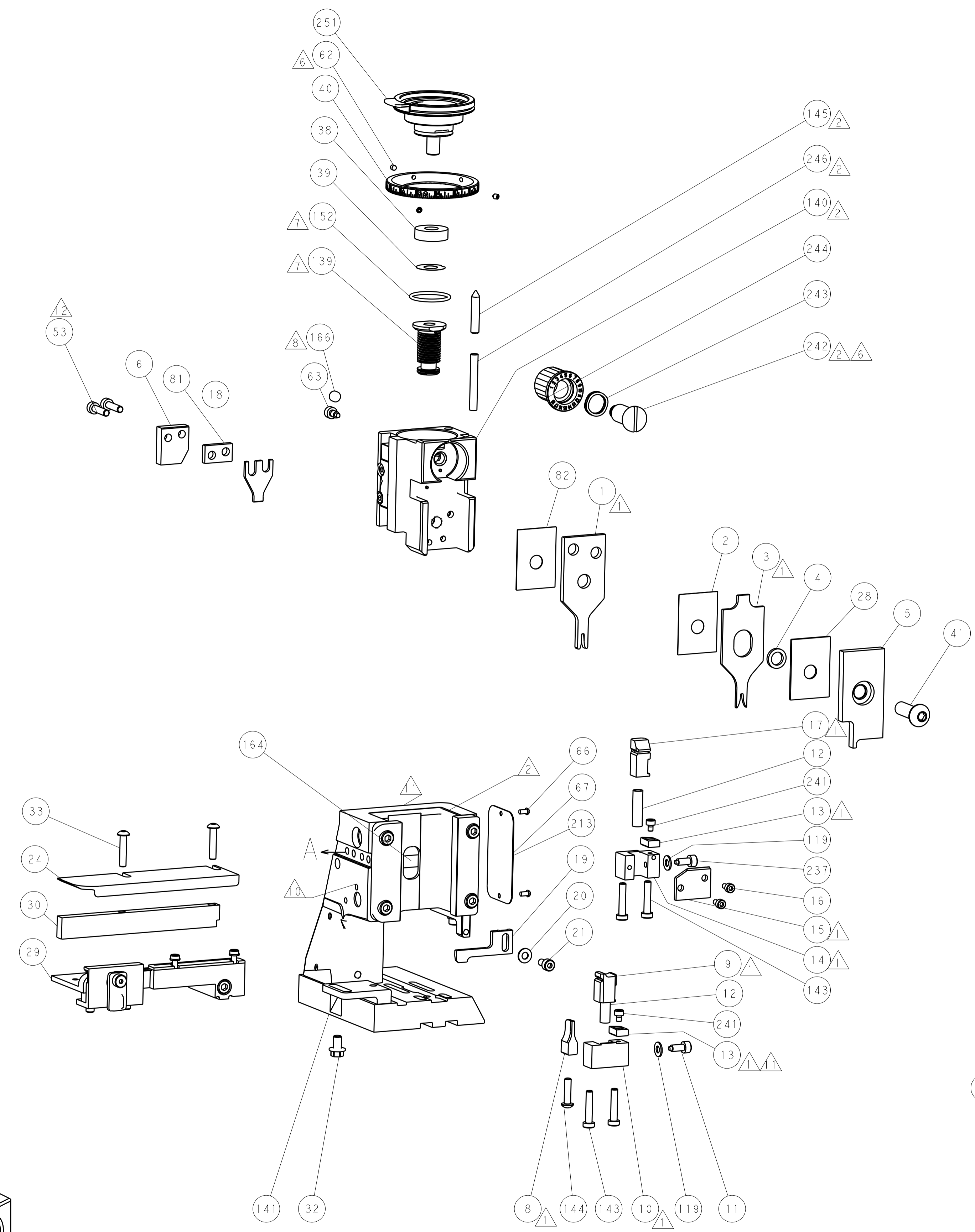
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: H. HUANG 21NOV2013		STE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	CHK: L. ZHANG 21NOV2013	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		APVD: H. GUO 21NOV2013		NAME: Ocean Side Feed Applicator	
				WEIGHT:		SIZE: CAGE CODE: DRAWING NO: A1 00779 ©=2266150	
				Customer Accessible Production Drawing		SCALE: 1:2 SHEET 4 OF 4 REV A1	