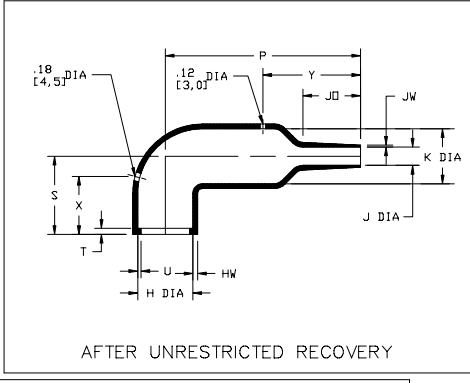
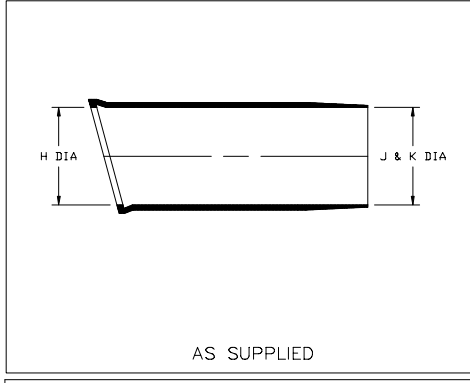


Thermofit[®] Molded Parts Specification Control Drawing

Part Number : 222K444 and 454
Description : Boot, 90°, With Lip

NOTES

- All dimensions are in $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
a - As Supplied
b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.



PART NUMBER	H & K		J		P	S	T	U	JO	HW	JW	X	Y
	Min	Max	Min	Max	±10%	±10%	Ref	Ref	±10%	±20%	±20%	±20%	±20%
	a	b	a	b	b	b	b	b	b	b	b	b	b
222K444	1.77 [45,0]	1.11 [28,2]	1.77 [45,0]	.37 [9,4]	3.94 [100,0]	1.57 [40,0]	.12 [3,0]	.06 [1,65]	.98 [25,0]	.10 [2,5]	.04 [1,0]	1.17 [29,7]	1.96 [49,8]
222K454	2.56 [65,0]	1.38 [35,1]	2.56 [65,0]	.57 [14,5]	4.13 [105,0]	1.65 [42,0]	.12 [3,0]	.06 [1,65]	1.18 [30,0]	.13 [3,3]	.07 [1,8]	1.25 [31,7]	1.95 [49,5]



RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

Revision : C
Date : 4/14/99

Part Number : 222K444 and 454
Description : Boot, 90°, With Lip

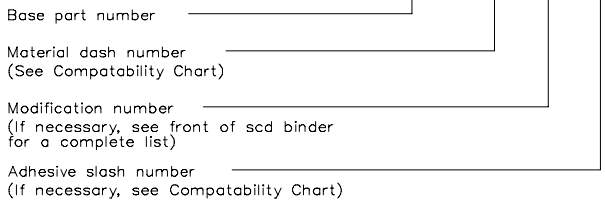
Thermofit[®] Molded Parts Specification Control Drawing

Part Number : 222K444 and 454
Description : Boot, 90°, With Lip

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	N/A		
-4	Polyolefin, Flexible	RT-1304	N/A		
-25	Elastomer, Fluid Resistant	RT-1325	N/A		

ORDERING INFORMATION

222K4XX -XX -XX /XXX



If this document is printed it becomes uncontrolled.
Check for the latest revision.

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR
NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION



RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

Revision : C
Date : 4/14/99

Part Number : 222K444 and 454
Description : Boot, 90°, With Lip