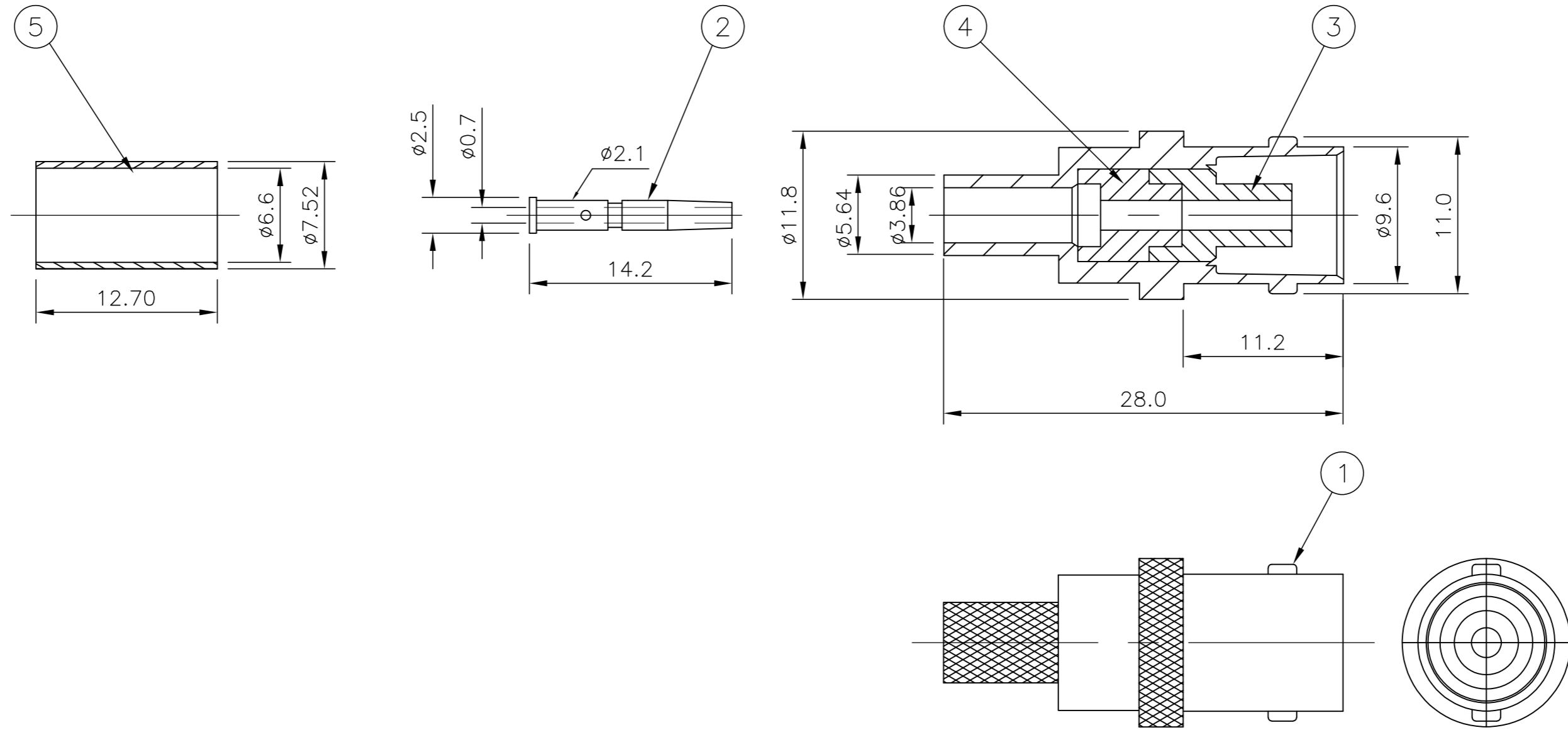


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LOC		DIST		REVISIONS			
E	B	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D		ECO-09-022031	29 SEP 09	RITA	BOB

NOTES

- 1 SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 2 100 TRAY PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 3 Au PLATING OVER Ni PLATING OVER Cu PLATING
- 4 Ni PLATING OVER Cu PLATING
- 5. HAND TOOL: 9-1478240-0
- 6. DIE SET: 9-1478242-0
- 7. FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
- 8. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



QTY	UNIT	MATERIAL	DESCRIPTION	ITEM
1	1	BRASS	CRIMP SLEEVE	5
1	1	POLYMETHYLPENTENE	INSULATOR	4
1	1	POLYMETHYLPENTENE	INSULATOR	3
1	1	PHOSPHOR BRONZE	CONTACT	2
1	1	ZINC ALLOY	BODY	1
5	15	MATERIAL	DESCRIPTION	ITEM

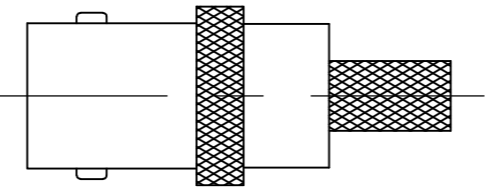
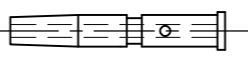
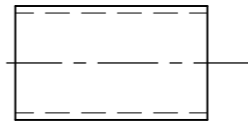
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RITA ZUO 11 Mar 09	Tyco Electronics Corporation Kunshan, Jiangsu, PRC 215312	
DIMENSIONS: MM		CHK ANSON MA 11 Mar 09	NAME BNC STRAIGHT JACK CRIMP 75 OHM RG59B/U, 62A/U, 140/U, 210/U, URM90 KX6A, KX25, KX52, KX53	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD BOB ZHAO 11 Mar 09	SIZE A2	CAGE CODE 00779
0 PLC ± 0.5		PRODUCT SPEC 108-112000	DRAWING NO C=1634514	RESTRICTED TO -
1 PLC ± 0.3		APPLICATION SPEC SEE SHEET 2	SCALE NTS	SHEET 1 OF 2
2 PLC ± 0.2		MATERIAL SEE TABLE	FINISH SEE TABLE	REV D
3 PLC ± -		CUSTOMER DRAWING		
4 PLC ± -				
ANGLES ± -				

1634514

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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
-	-	SEE SHEET 1	-	-	-		

COMPONENTS

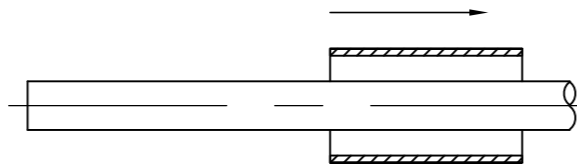
MAIN BODY (ITEM 1,3, & 4)	CONTACT (ITEM 2)	CRIMP FERRULES (ITEM 5)
		

ASSEMBLY INSTRUCTION

CABLES: RG59B/U, 62A/U, 140/U, 210/U, URM90 KX6A, KX25, KX52, KX53

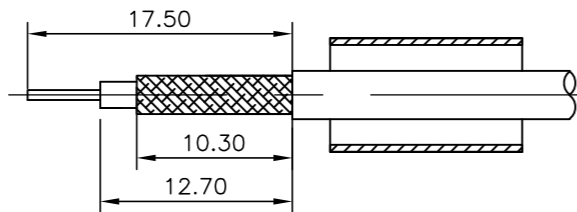
STEP 1

1. SLIDE METAL CRIMP FERRULE OVER CABLE



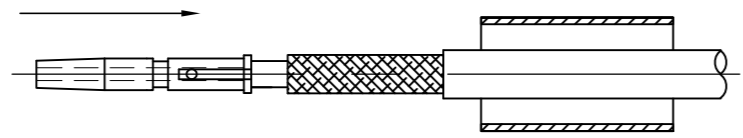
STEP 2

1. STRIP CABLE TO DIMENSIONS AS SHOWN

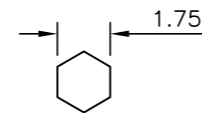


STEP 3

1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.  
2. CRIMP USING TOOL AS NOTES ON PAGE 1.

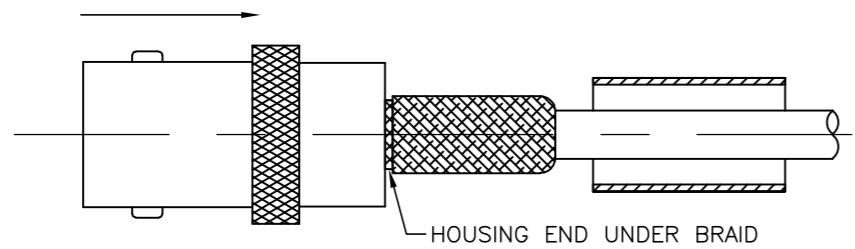


RECOMMENDED CENTRE CONTACT  
A/F HEX



STEP 4

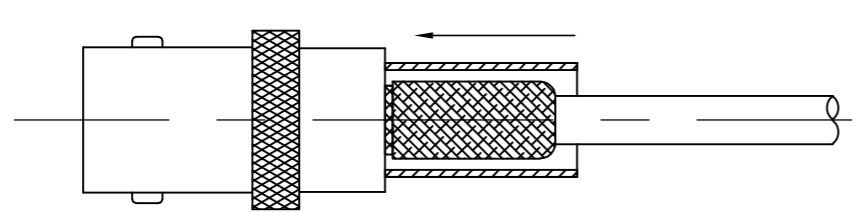
1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.  
2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



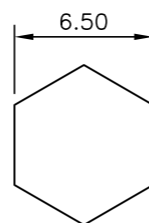
HOUSING END UNDER BRAID

STEP 5

1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.  
2. CRIMP USING TOOL AS NOTED ON PAGE 1.  
3. CRIMP DIMENSION AS SHOWN.



RECOMMENDED CRIMP SLEEVE  
A/F HEX



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DWN	RITA ZUO	11 Mar 09
CHK	ANSON MA	11 Mar 09
APVD	BOB ZHAO	11 Mar 09

NAME: BNC STRAIGHT JACK CRIMP 75 OHM  
 RG59B/U, 62A/U, 140/U, 210/U, URM90  
 KX6A, KX25, KX52, KX53

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C=1634514	-

SCALE: NTS SHEET 2 OF 2 REV D

1634514