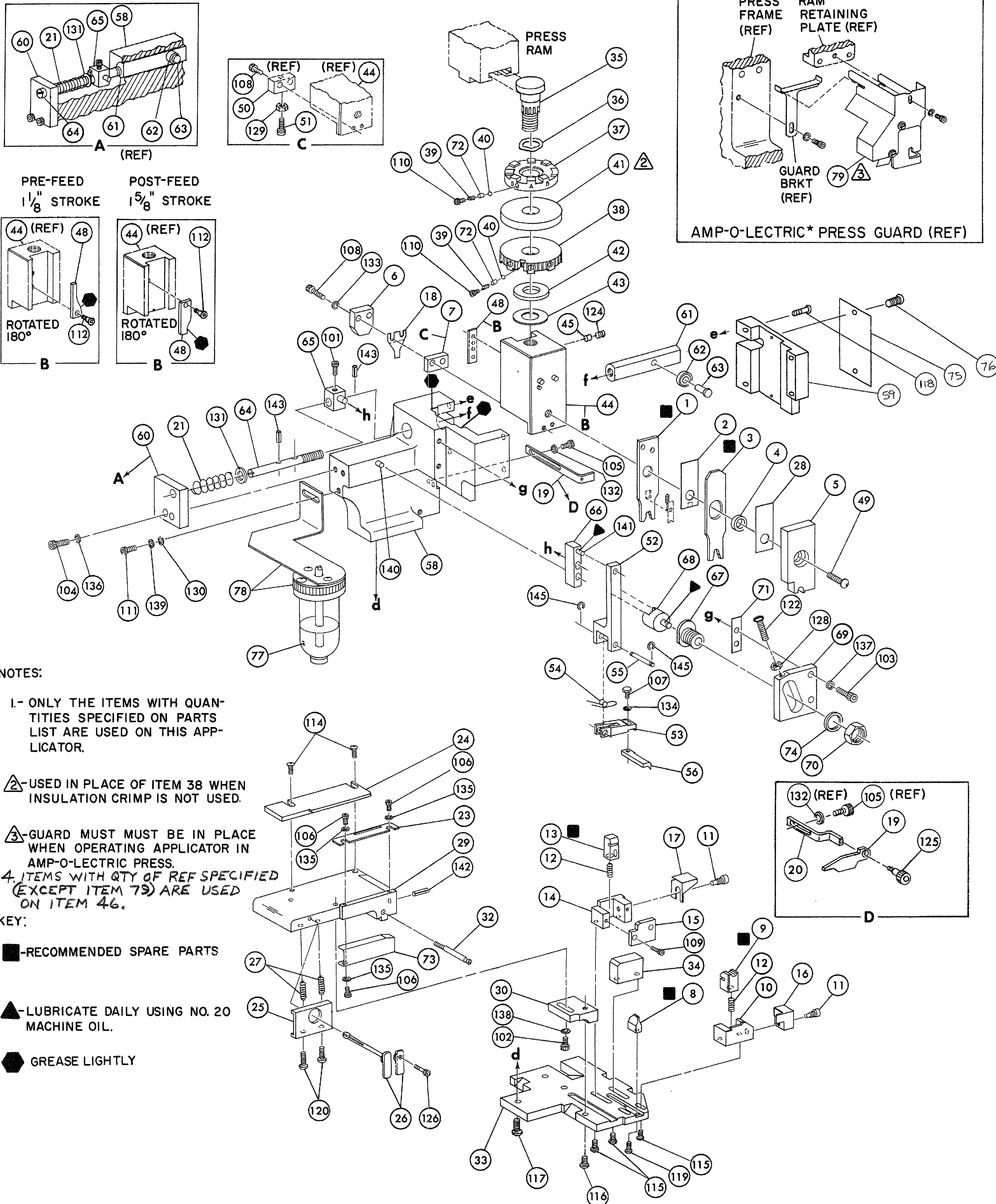


THIS IS A CONTROLLED DOCUMENT.



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

⚠️ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

⚠️ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

KEY:

-RECOMMENDED SPARE PARTS

-LUBRICATE DAILY USING NO. 20 MACHINE OIL.

-GREASE LIGHTLY

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF	454220-1	CAP, HOUSING	59
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143		690542-2	PAWL, FEED	57
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	240624-1	PIN, FEED FINGER	56
REF	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF	691499-1	SPRING, FEED FINGER	55
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF	690541-1	FINGER, FEED	54
	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF	455679-1	LEVER, TERMINAL FEED ARM	53
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138		811242-2	BUMPER, HOLDDOWN	52
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137	1	690753-1	SPACER, TONKER	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136	1	7-21002-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	690602-5	CAM PRE-FEED	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134				48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133				47
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132				46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	45
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130	1	690191-1	PLUG, NYLON	44
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129	1	455673-1	RAM	44
			128	1	690125-1	WASHER, LAMINATED	43
			127	1	690124-1	WASHER, RAM	42
			126	1		DISC, SPACER	41
1	22353-8	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	125	2	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD (.188 DIA X .125 LG) STRIPPER	124	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25)(LOC-WEL) RAM	123	1	690142-1	DISC, INSULATION	38
			122	1	4-690141-1	DISC, WIRE	37
REF	6-23715-4	SCR, PAN HD MACH (6-32 X 1.25) FEED ADJ	121	1	22480-5	WASHER, SPRING	36
			120	1	690212-1	POST, RAM	35
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	119			SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	118	REF	455675-1	PLATE, BASE	33
REF	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	117	1	690432-3	SCREW, ADJUSTMENT	32
REF	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	116				31
REF	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	115	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	114	1	455671-1	PLATE, STRIP GUIDE	29
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	113	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
			112	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	111	1	690546-1	LEVER, DRAG RELEASE	26
			110	1	240792-1	DRAG, STOCK	25
			109	1	6-690504-4	GUIDE STRIP (REAR)	24
			108	1	690438-1	GUIDE, STRIP (FRONT)	23
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107				22
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	REF	4-22284-9	SPRING, FEED RETURN	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458950-1	ARM, STRIPPER	20
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	1	458949-1	STRIPPER	19
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			HOLDER, TERMINAL	18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102			GUARD, CHIP (REAR)	17
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	1	691667-1	GUARD, CHIP (FRONT)	16
REF	455749-1	GUARD, WINDOW	79			PLATE, SHEAR (REAR)	15
1	1-465184-0	LUBRICATOR ASSY	78			HOLDER, SHEAR (REAR)	14
REF	852931-2	OIL, LUBRICATING	77	1	5-22280-0	SHEAR, FLOAT (REAR)	13
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE	76	1	690461-1	SPRING, SHEAR	12
1	461264-1	PLATE, ID	75	1	690459-1	STOP, SHEAR	11
REF	458109-1	WASHER, SPECIAL	74	1	690459-1	HOLDER, SHEAR (FRONT)	10
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	462006-1	SHEAR, FLOAT (FRONT)	9
2	690603-1	SPRING, ASSIST	72	1	805887-3	ANVIL	8
REF	690517-1	SPACER	71			SPACER, DEPRESSOR (REAR)	7
			70			DEPRESSOR, SHEAR (REAR)	6
			70	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
			69	1	238011-7	SPACER, TUBULAR, INS CRIMPER	4
			68	1	3-456135-0	CRIMPER, INSULATION	3
			67	1	455888-1	SPACER, CRIMPER	2
			66	1	456400-9	CRIMPER, WIRE	1

CRIMPING DATA			APPLICATOR WILL APPLY		
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	WIRE SIZE	CRIMPING DATA
A	.022	32, 30, OR 28			530901
B	NOT USED				531225
C	NOT USED				103358
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.033	"F"	.300	A1 8040
INSUL	.055	"O"		

WIRE RANGE 32-28 INSULATION RANGE .025-.054 PRESS NO 365435-5

REMARKS: AMP-O-LECTRIC PRE-FEED

(REF) I.D. PLATE: 461264-1

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

TO APPLY TERMINAL SPEC 114-25021

DIST 66

