

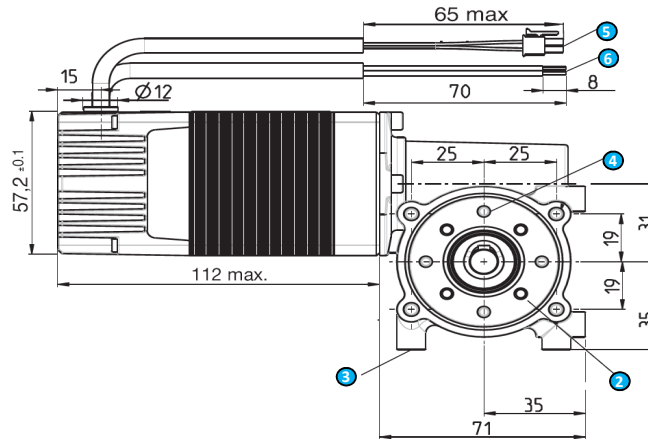
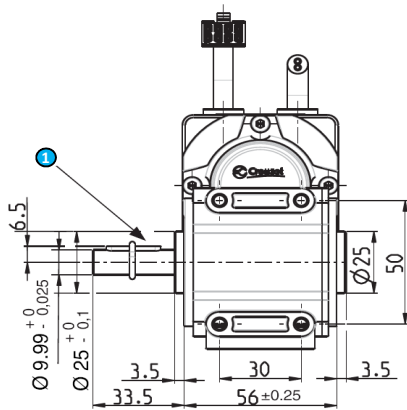
# Brushless gearmotor

## Data sheet

80 181 001  
PWM - ratio 5

Series

801810 TNI20



- 1 Parallel key 4 x 4 x 20 DIN6885A
- 2 4 x M4, depth 8 over diameter 36 mm

- 3 8 x M5, depth 8
- 4 4 x holes D. 3.8 mm, depth 10 over diameter 40 mm

- 5 Input - Output cable with Molex connector - 500 mm +- 20
- 6 Power supply cable - 500 mm +- 20

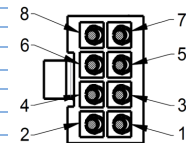
### General characteristics

| Power supply                  |     |          |
|-------------------------------|-----|----------|
| Direct current voltage supply |     | ✓        |
| Nominal voltage range         | Vdc | 18 -> 32 |
| Max. current                  | A   | 6        |

| Gearmotor type                     |    | 801810 TNI20 |
|------------------------------------|----|--------------|
| Motor type                         |    | 80 180 001   |
| Gearbox type                       |    | 81 041 0     |
| Ratio                              |    | 5            |
| Shaft output                       |    | Left         |
| Max. permissible continuous torque | Nm | 10           |
| Max. backlash                      | °  | 0,5          |

| Motor characteristics (1)           |     | 24 Vdc |        |
|-------------------------------------|-----|--------|--------|
| <b>At no load</b>                   |     |        |        |
| Max. output speed                   | rpm | 840    |        |
| Current at the max output speed (6) | A   | 0,39   |        |
| Standby current                     | A   |        |        |
| <b>At nominal</b>                   |     |        |        |
| Speed                               | rpm | 650    | +/-15% |
| Torque (2)                          | Nm  | 0,6    |        |
| Output power                        | W   | 43     | +/-15% |
| Current                             | A   | 4,8    |        |
| Efficiency                          | %   | 37     |        |
| <b>At max. output power</b>         |     |        |        |
| Speed                               | rpm | 600    |        |
| Torque                              | Nm  | 0,8    |        |
| Output power                        | W   | 49     |        |
| Current                             | A   | 6,0    |        |
| Efficiency                          | %   | 34     |        |
| <b>At peak torque</b>               |     |        |        |
| Speed                               | rpm | 600    |        |
| Torque                              | Nm  | 0,8    |        |
| Output power                        | W   | 49     |        |
| Current                             | A   | 6,0    |        |
| <b>Others</b>                       |     |        |        |
| Weight                              | kg  | 2,04   |        |
| Noise level                         | dBA | 45     |        |

| Connecting                            |                                      |
|---------------------------------------|--------------------------------------|
| <b>Input - Output cable</b>           | With Molex connector ref: 43025-0800 |
| Output cable, UL style 2464 80°C 300V | - 8 wires AWG24                      |
| Input: ON/OFF                         | 1 - Green                            |
| Input: Direction                      | 2 - Yellow                           |
| Input: Torque limit                   | 3 - Blue                             |
| Input: Speed                          | 4 - Orange                           |
| 0V                                    | 5 - Black                            |
| Output: Pulse                         | 6 - Brown                            |
| Output: Torque limit reached          | 7 - Purple                           |
| Output: Direction                     | 8 - Red                              |
| <b>Power supply cable</b>             |                                      |
| Cable UL style 2464 80°C 300V         | - 2 wires AWG20 - 500 mm             |
| + 18Vcc -> + 32 Vdc                   | Brown                                |
| 0V                                    | Black                                |



| Drive                                      |                    |
|--|--------------------|
| <b>Type</b>                                | <b>TNI20</b>       |
| Built-in drive                             | ✓                  |
| Internal encoder                           | 12 pulses per turn |
| <b>Control</b>                             |                    |
| Speed                                      | PWM                |
| Torque                                     | PWM                |
| 4 quadrants - low braking                  | ✓                  |
| 4 quadrants with regenerative energy       |                    |
| "Trapezoidal" type                         | ✓                  |
| <b>Security</b>                            |                    |
| Short-circuit of outputs                   | ✓                  |
| Input inverted                             | ✓                  |
| Low voltage                                | Vdc < 14           |
| Short high voltage                         | Vdc > 36           |
| Stop at max internal drive temperature (2) | °C 110             |
| Drive temperature allowing to restart      | °C 90              |

| Generic parameters                               |                |          |            |
|--|----------------|----------|------------|
| Output shaft with ball bearings                  |                | ✓        |            |
| Max. Radial force (12mm from front face)         | N              |          | 150        |
| Max. axial force(4)                              | N              |          | 100        |
| Temperature range                                | CEI60068-2-1/2 | °C       | -30 -> +70 |
| Storage temperature                              |                | °C       | -40 -> +80 |
| Dielectric                                       | 1min 2mA 50Hz  | CEI60335 | Vac 1 000  |
| Motor insulation                                 | CEI60085       | class    | E          |
| Salt spray                                       | CEI60068-2-58  | severity | 48h        |
| Degree of protection (output shaft not included) | CEI60529       | IP       | 54         |
| <b>EMC</b>                                       |                |          |            |
| Electrostatic Discharge                          | CEI61000-4-2   | level    | 3          |
| Radio frequency                                  | CEI61000-4-3   | level    | 3          |
| Electrical fast transient / burst test           | CEI61000-4-4   | level    | 3          |
| Surge test                                       | CEI61000-4-5   | level    | 1          |
| Conducted disturbance                            | CEI61000-4-6   | level    | 3          |
| Radiated emission                                | EN55022        | class    | B          |
| <b>Approvals</b>                                 |                |          |            |
| ROHS   | 2011/65/UE     | ✓        |            |
| EC   | 2014/30/UE     | ✓        |            |

| Notes  |
|--|
| Values without tolerance are average production values.  |
| Motor not protected in case of reversed power voltage  |
| (1) Cold motor, 20 °C ambient temperature, full speed  |
| (2) Max torque for continuous operation at 20 °C, decrease this value for higher ambient temperature     |
| (4) Pinion or pulley fitting are done at the Crouzet factory, before final assembly.                     |
| (6) Value without gearbox. With gearbox, the value increases and varies depending on grease temperature. |

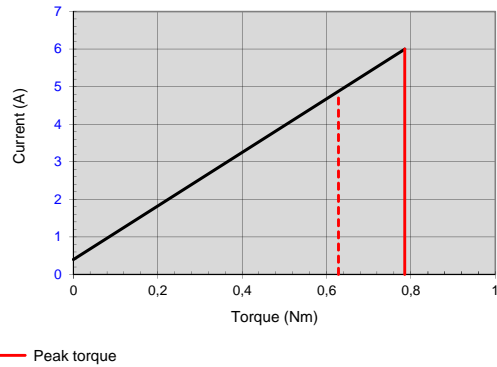
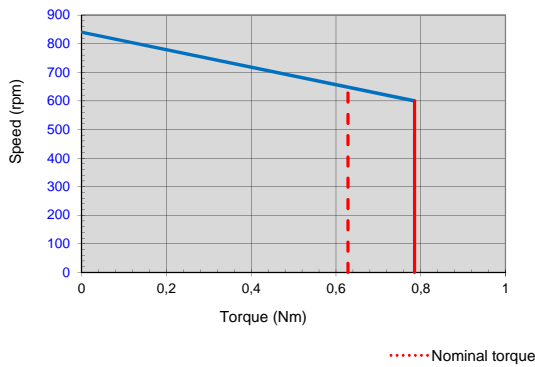
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## Drive electrical datas

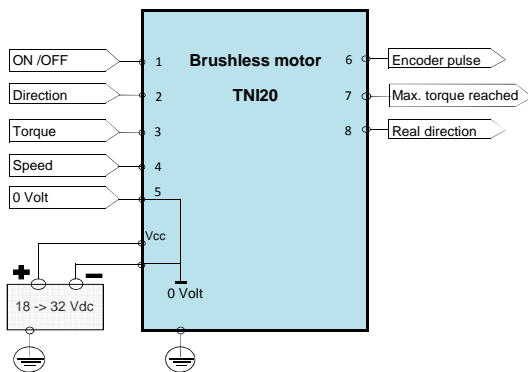
| Absolute maximum ratings           |     |        |         |     |
|------------------------------------|-----|--------|---------|-----|
| <b>Parameters</b>                  |     |        |         |     |
| Max. voltage supply "Vcc"          | Vdc |        | 36      |     |
| Max. current "Icc max"             | A   |        | 6       |     |
| Max. voltage on inputs "Vin max"   | Vdc |        | 36      |     |
| Max. voltage on outputs "Vout max" | Vdc |        | 36      |     |
| Max. output current "Iout max"     | mA  |        | 50      |     |
| <b>Running datas</b>               |     |        |         |     |
| <b>Parameters</b>                  |     |        |         |     |
| Voltage supply "Vcc"               | Vdc | Min    | Typical | Max |
| Current "Icc"                      | A   | 18     | 24      | 32  |
| Standby power "Wo"                 | W   | -      | 4       | 6   |
| Speed setting                      | rpm | 0 / 24 | -       | 840 |
| Torque setting                     | Nm  | 0,3    | -       | 0,8 |

| Input datas  |     |           |         |      |
|--|-----|-----------|---------|------|
| <b>Parameters</b>  |     |           |         |      |
| Impedance - Input 1, 2 (On/Off - Direction)  | kΩ  | Min       | Typical | Max  |
| Impedance - Input 3 (torque)   | kΩ  | -         | 59      | -    |
| Impedance - Input 4 (speed)  | kΩ  | -         | 19      | -    |
| Low level - Input 1, 2   | Vdc | 0         | -       | 2    |
| High level - Input 1, 2  | Vdc | 4         | -       | 36   |
| Low level - Input 3, 4   | Vdc | 0         | -       | 2,5  |
| High level - Input 3, 4  | Vdc | 11,5      | -       | 36   |
| PWM frequency  | Hz  | 150       | -       | 1000 |
| <b>Output datas</b>  |     |           |         |      |
| <b>Parameters</b>  |     |           |         |      |
| Low level Outputs  | Vdc | Min       | Typical | Max  |
| with "pull down resistor" = 4,7KΩ and Vcc = 24 V   |     | 0         | -       | 0,2  |
| High level Outputs   | Vdc | Vcc - 0,5 | -       | Vcc  |
| with "pull down resistor" = 4,7KΩ and Vcc = 24 V<br>= voltage supply added from eventual rejective voltage |     |           |         |      |
| <b>Notes</b>   |     |           |         |      |
| Outputs are destroyed if they are connected to zero ground or to a capacitive load                         |     |           |         |      |

## Speed-torque and current-torque curves



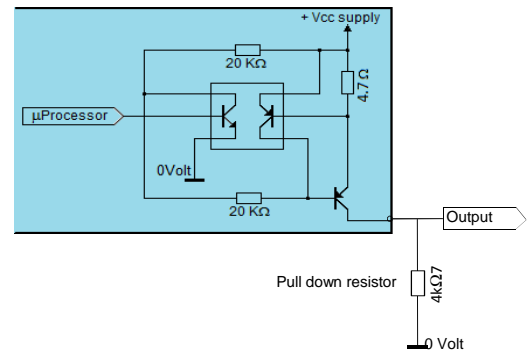
## Wiring



## Output equivalent circuit

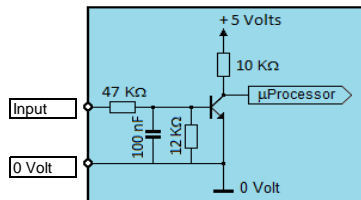
### Outputs

Add a pull down resistor

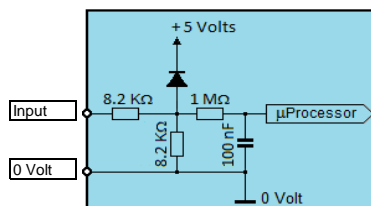


## Input equivalent circuits

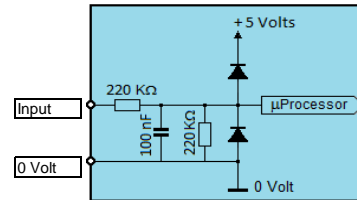
### Inputs 1; 2: ON/OFF and Direction



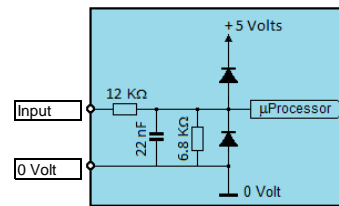
### Input 3: Torque



### Input 4: Speed (if 0/10 V drive)



### Input 4: Speed (if PWM drive)



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