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LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-09-010086	5-2009	MY	GB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339775-1	A	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339775-1	A	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339775-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: RECEPTACLE, FASTON, .110 SERIES

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	22-18 AWG
INSUL	3.56 [.140 IN]	F	2.30-3.30 [.090-.130 IN]

WIRE STRIP LENGTH 5.21-5.97 [.205-.235 IN]

APPL INSTRUCTION 408-8323

TERMINAL APPL SPEC - 114-2036 -

FEED 17.90 [.705 IN]

TERMINALS APPLIED

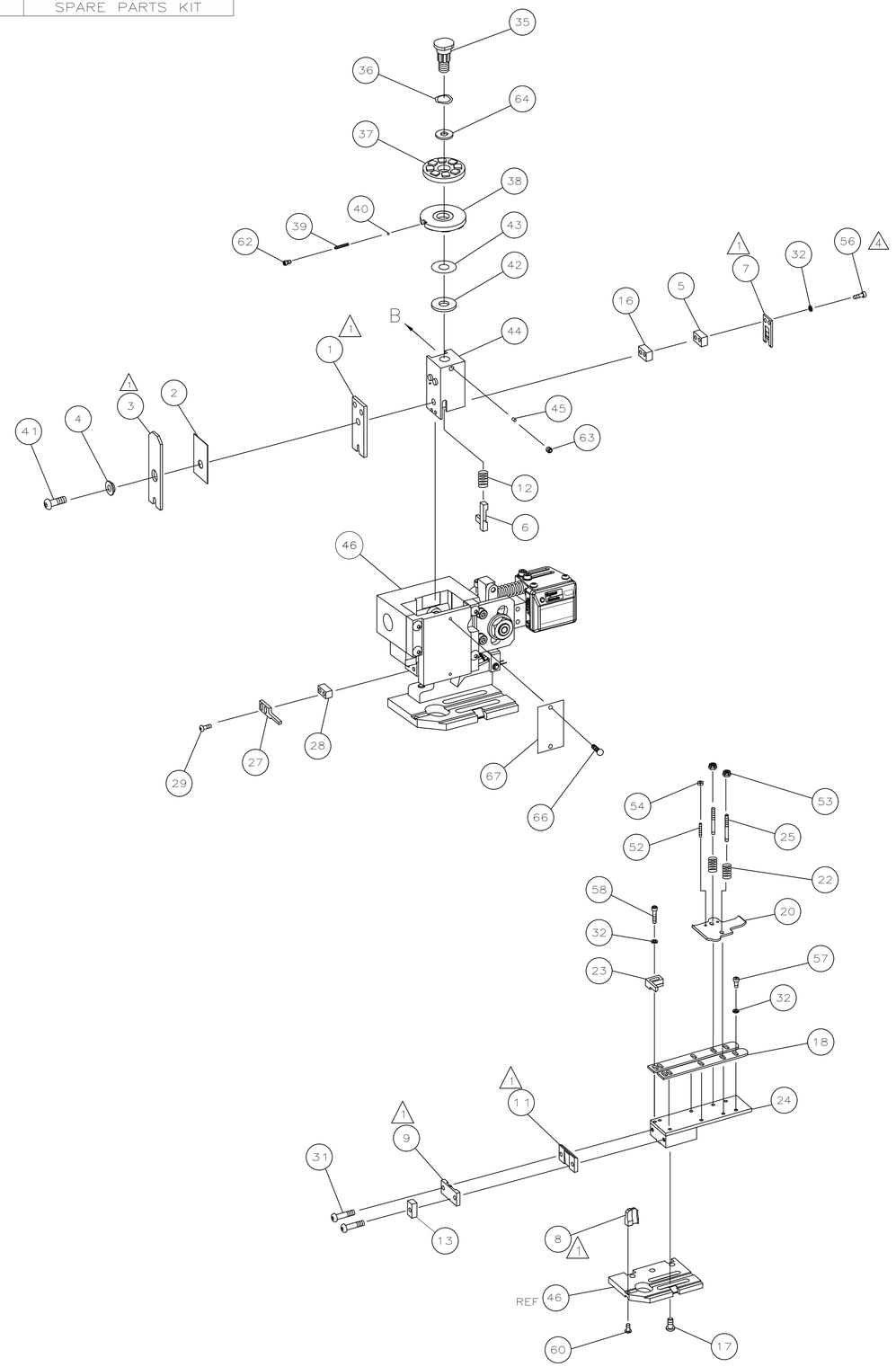
62523	-	-	-	-
62094	-	-	-	-
1742785	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
18 AWG	1.24 ±0.05 [.049 ±.002 IN]	2-354779-4 [.3110]
20 AWG	1.09 ±0.05 [.043 ±.002 IN]	3-354779-6 [.3170]
22 AWG	1.02 ±0.05 [.040 ±.002 IN]	4-354779-2 [.3200]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

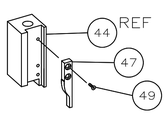
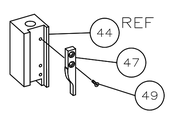
SET UP GAGE 458638-3

LAYOUT L1339775

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.



VIEW B ROTATED 180°

POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE

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-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
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-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
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-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
4 -	2	2	1-18023-2	SCR,SHC(M4X12)SLUG BLADE	56
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-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
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-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
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-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
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-	1	1	6-690482-1	PLATE, FRONT SHEAR	9
1 1	2	1	1-1333214-5	ANVIL	8
-	1	1	1-690474-0	BLADE, SLUG	7
-	1	1	455892-7	HOLD DOWN, TERMINAL	6
-	1	1	3-240641-3	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1 1	2	1	8-683453-3	CRIMPER, INSULATION	3
-	1	1	455888-7	SPACER, CRIMPER	2
1 1	2	1	1-456403-5	CRIMPER, WIRE	1
	-77	-71	-1	PART NO	DESCRIPTION ITEM NO
				QTY REQD PER ASSY	PARTS LIST

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - ; 1 PLC ± - ; 2 PLC ± - ; 3 PLC ± - ; 4 PLC ± - ; ANGLES ± -

MATERIAL -

FINISH -

DWN M.CLIFFORD 27JUL05

CHK - -

APVD F.RACKHURST 27JUL05

PRODUCT SPEC - -

APPLICATION SPEC -

WEIGHT -

Tyco Electronics Corporation Harrisburg, PA 17105-3608

NAME END FEED HD-I APPLICATOR - -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1339775	-

CUSTOMER DRAWING SCALE - SHEET 1 OF 1 REV A1

4805 (1/08)

04MAY2009 12:58pm